



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D407-836-017
Job Sheet 175496



Part No: D407-836-017

Job Qty: 1 ea

Part Name: Crosstube Antenna Mount 407 Aft (P162-407A)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/5/18

Job Tracking No:

Due Date: 4/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A SHEET 7 IPP REV:A 13.07.18 AS PER BACN13-561 DD VERF:JLM

Ship Via:

10
9-89

CHB-001

DAS
21
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/9/18	4/9/18	0.00	0.00	Start Up Stores/Pkg-2		APR 16 2018
110	Packaging	1 pcs	4/9/18	4/9/18	0.00	0.00	Packaging1-4		APR 16 2018
120	QC	1 pcs	4/9/18	4/9/18	0.00	0.00	QC4		SMB
125	DC	1 pcs	4/9/18	4/9/18	0.00	0.00	DC		SMB
130	Packaging	1 pcs	4/9/18	4/9/18	0.00	0.00	Packaging3-2		SMB
140	QC21-FG	1 Ea	4/9/18	4/9/18	0.00	0.00	QC21		APR 10 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-11A	Bolt	2 Ea (2 ea)	90-Start up Operation	8017090
AN4-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5044804/125
D2732-030	Rubber Cushion - 3"	2 Ea (2 ea)	90-Start up Operation	5044804
D4853-1	Top Bracket	1 Ea (1 ea)	90-Start up Operation	5041041
D4854-1	Lower Bracket	1 Ea (1 ea)	90-Start up Operation	5036855
D4855-1	Antenna Bracket	1 Ea (1 ea)	90-Start up Operation	5036858
MS21042L4	Nut	4 Ea (4 ea)	90-Start up Operation	5045901
NAS1149D0432J	Washer	8 Ea (8 ea)	90-Start up Operation	PM137455-15

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-11A	2	140	0
	AN4-16A	2	214	0
	D2732-030	2	171	0
	D4853-1	1	14	0
	D4854-1	1	3	0
	D4855-1	1	13	0
	MS21042L4	4	3,875	0
	NAS1149D0432J	8	328	0

2308 22308

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QS1042) Approval _____	
Description Work Order Deviation		Disposition		Completed By _____	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Position ☐ Fold ☐ Grind ☐ Weld ☐ Weld ☐ Oiling ☐ Oiling ☐ Not ☐ Fit/Function ☐ Misaligned/off center ☐			
OTHER : _____		Date: 04/06/18 Inspector: _____ Revision: _____ Job No: 175496 Serial No/Batch: S058933 Container No: S058933 Part: D407 - 836 - 017 Job No: 175496 Serial No/Batch: S058933 DART AEROSPACE 1270 Aberdeen Street Mansfield, OH 44861-1817 CANADA TEL: 1 513 632-6200 Email: sales@dartaero.com www.dartaerospace.com			



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002308	S058932	AN4-11A	Bolt	S017090	ST344	2
002308	S058931	AN4-16A	Bolt	S041125	ST343	2
002308	S058930	D2732-030	Rubber Cushion - 3"	S044807	ST410	2
002308	S058929	D4853-1	Top Bracket	S041071	ST519	1
002308	S058928	D4854-1	Lower Bracket	S036855	PKG	1
002308	S036580	D4855-1	Antenna Bracket	S029779-1	ST526	1
002308	S058927	MS21042L4	Nut	S045901	ST303	4
002308	S058926	NAS1149D0432J	Washer	FM137459-15	ST264	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/6/18 1:30 PM dart.quirion.sonia

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -111	Part Number	Description
X					D206-836-011	CROSSTUBE ANTENNA MOUNT KIT 206A/B AND 206L FWD (P162-206)
	X				D206-836-013	CROSSTUBE ANTENNA MOUNT KIT 206L AFT (P162-206L)
		X			D407-836-015	CROSSTUBE ANTENNA MOUNT KIT 407 FWD (P162-407F)
			X		D407-836-017	CROSSTUBE ANTENNA MOUNT KIT 407 AFT (P162-407A)
				X	D206-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
			1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
1				1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
		1		1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1			1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
			1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
1				1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
		1		1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1			1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	1	1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	2	2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	2	2	2	AN4-16A	BOLT
2	2	2	2	2	AN4-11A	BOLT
8	8	8	8	8	NAS1149D0432J	WASHER
4	4	4	4	4	MS21042L4	LOCKNUT

Change Record

PAGE 1 OF 1

Part Number: D206-836-011

Description: CROSSTUBE ANTENNA MOUNT, 206A/B FWD/AFT, 206L FWD

[illegible]